



Product Data Sheet

PETROLENE® 1100N

DESCRIPTION

PETROLENE® 1100N is a polypropylene (PP) homopolymer intended for general injection moulding applications.

It complies with US FDA 21 CFR 177.1520 and EU 10/2011 Regulations (Food Contact), EU Directive 2006/1907/EC Regulation (REACH), and EU Directive 2002/95/EC Regulation (RoHS).

TYPICAL APPLICATIONS

- Furniture i.e. chairs, tables
- Housewares
- Food containers
- Caps and closures
- Crates

PACKAGING

- 25-kg PP woven bag
- FIBC/Jumbo PP woven bag

TYPICAL CHARACTERISTICS

	Unit	Test Method	Value
<u>Melt Flow Properties</u>			
MFR 230/2.16	g/10min	ISO 1133	12
<u>Mechanical Properties</u>			
Tensile Modulus of Elasticity (v=1mm/min)	MPa	ISO 527-2	1550
Tensile Yield Stress (v=50mm/min)	MPa	ISO-527-2	34
Tensile Yield Strain (v=50mm/min)	%	ISO 527-2	8
Tensile Strain at Break (v=50 mm/min)	%	ISO 527-2	>50
Charpy Impact Strength, unnotched +23°C	kJ/m ²	ISO 179-2/1eU	110
Charpy Impact Strength, notched +23°C	kJ/m ²	ISO 179-2/1eA	3
Ball Indentation	MPa	ISO 2039-1	78
<u>Thermal Properties</u>			
Melting Point, DSC	°C	ISO 11357	161
Heat Deflection Temperature, HDT/B (0.45 MPa)	°C	ISO 75-2	85
Vicat Softening Temperature, VST/A50 (10N)	°C	ISO 306	154
<u>Other Properties</u>			
Density (Absolute)	g/cc	ISO 1183	0.91

The values presented above are typical values based on a limited number of tests, not to be construed as specifications and may vary within moderate ranges. Due to the many factors that may affect processing and application, these data do not relieve the user of this product from the responsibility of carrying out own tests and experiments; neither do they imply any legally binding assurance of certain properties or of suitability for a specific purpose of the products made with or on the basis of the above information.